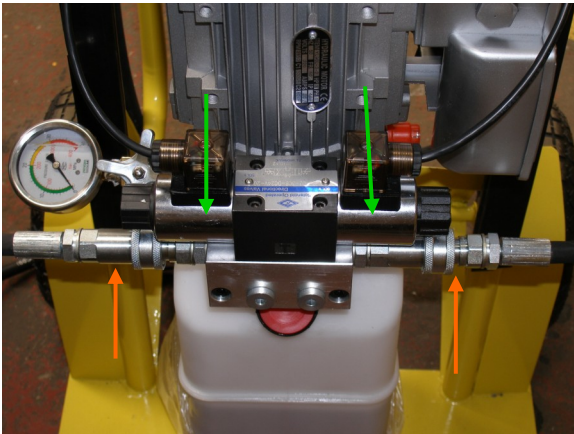


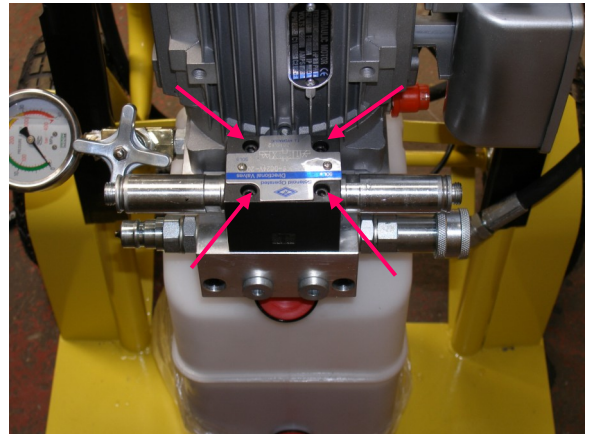
Removal and Re-fitting of AutoShear Spool Valve



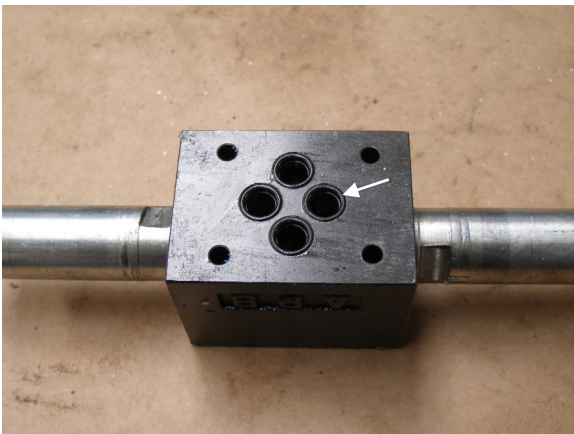
Spool valve assembly showing **hydraulic couplings** and spool valve **Solenoid coils**.

Note:

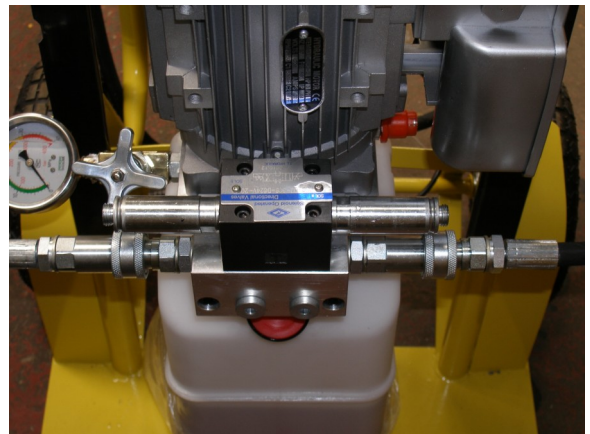
Before removal note the orientation that the valve block is fitted.



To remove spool valve first remove the coils by unscrewing the end caps. Disconnect the hydraulic couplings. Then remove the four **socket cap screws** that secure the valve block. The valve block is then free to remove.



When removing or replacing valve block ensure O rings are intact



Re-fitting is the opposite of removal

Note:

Ensure valve block is fitted in the same orientation prior to removal

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