

AutoDrain

S-TYPE CUTTER HEAD END CAP SEAL REMOVAL AND REPLACEMENT



**IDENTIFY END CAP AND
HOLES TO
REMOVE IT**



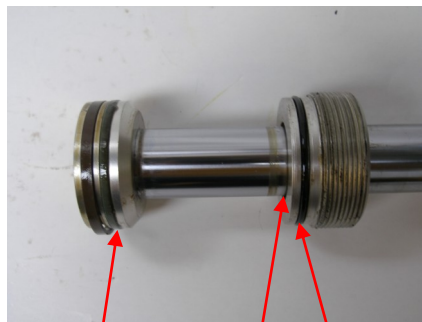
**USING SUITABLE TOOL
UNSCREW
END CAP IN AN
ANTI-CLOCKWISE
DIRECTION**



**CAREFULLY WITHDRAW
RAM AND END CAP**



**ONLY REMOVE FULLY IF
PISTON SEALS ARE TO
BE REPLACED ALSO**



**PISTON SEALS
WIPER SEALS
END CAP SEAL**



**REMOVE AND REPLACE
END CAP SEAL
REASSEMBLY IS THE
REVERSAL OF REMOVAL**

**USING CAUTION ENSURE CORRECT ALIGNMENT OF 'O' RINGS & SPACERS
TO AVOID DAMAGE DURING REASSEMBLY**